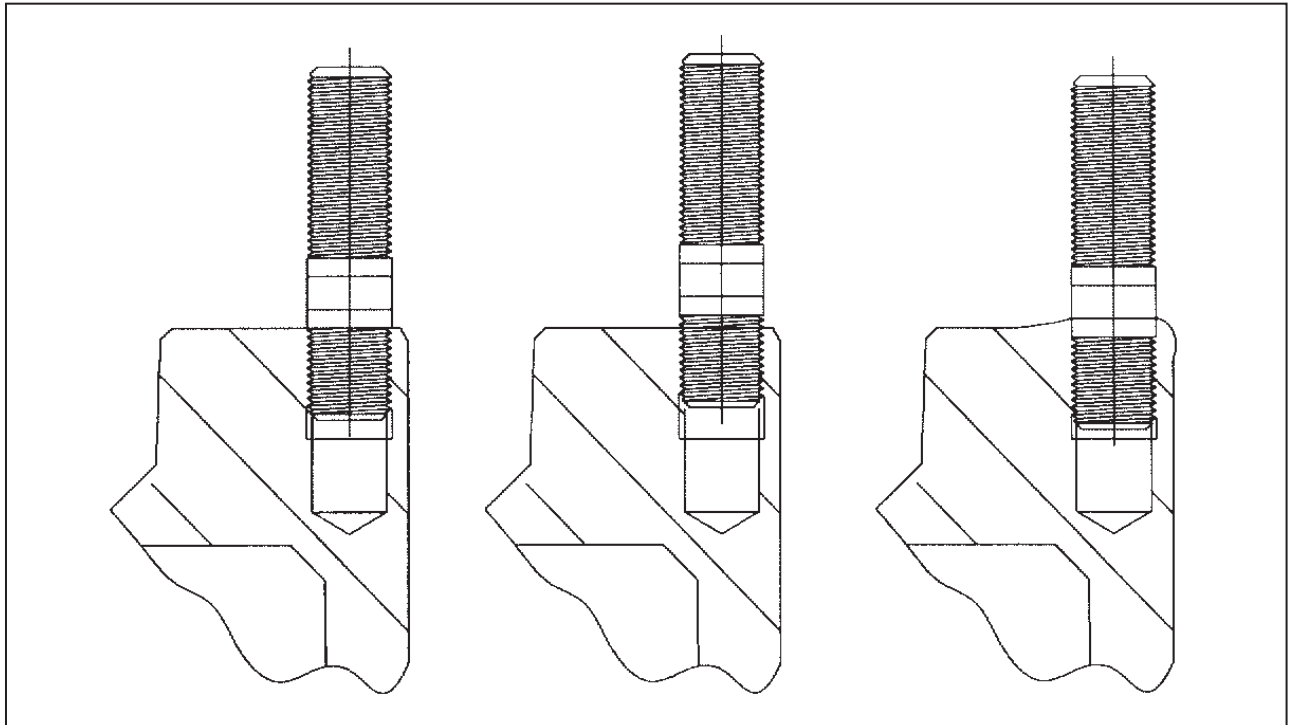


# GUNITE Service Bulletin

## Spoke Wheel Stud Installation



Acceptable	Not Acceptable	Not Acceptable
Stud shoulder should be seated uniformly against or flush with the surface of the spoke face. The exception being less than 100% uniform seating due to minor surface irregularities in the casting.	Stud is not completely seated. Threads are visible between shoulder and top of spoke. (Undertorqued)	Stud is driven past shoulder to point of deforming spoke face. (Overtorqued)

When replacing rim clamp studs on Spoke Wheels the studs must be torqued to a minimum of 40 ft. lbs. The above illustrations show the correct shoulder contact to the spoke face after installation.

Warning: Overtorqued clamp studs will cause damage to the studs and/or spoke face and could result in rim loss. Undertorqued clamp studs will cause damage to the studs and could result in rim slippage or rim loss.