

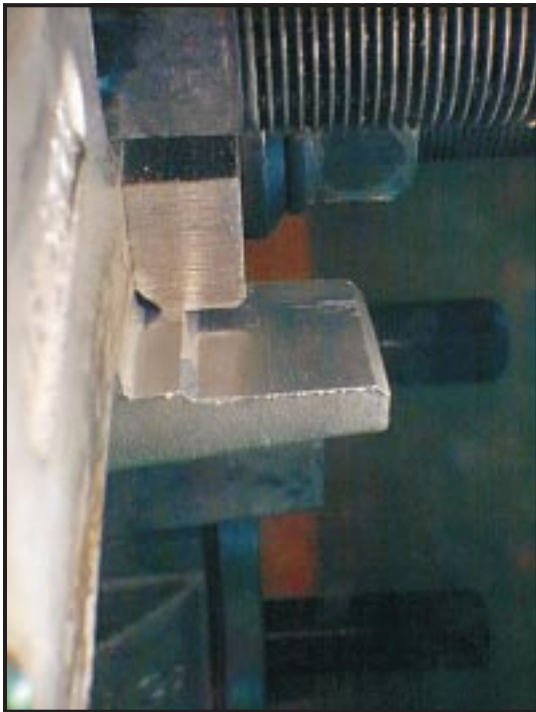
# SERVICE BULLETIN

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Gunite is releasing a new brake drum which will replace the 3726X brake drum used on 15.0x4.0 Q-Plus front steer applications. The reason for the change is to reduce the problem of mis-piloting the brake drum during assembly and tire changes. The new 3800X brake drum has a step pilot (patent #5,890,567). During assembly, the outer pilot helps guide and center the brake drum on the wheel pilots. This will help the brake drum to pilot onto the hub drum pilot.

The field problems associated with mis-piloted 3726X brake drums are out-of-round complaints, ride complaints, and drum/lining distress. When installing a brake drum, inspect for damaged drum pilots on the hub. Remove any burrs, foreign material, or corrosion around the hub, wheel, and drum mounting areas.

## 3726X Brake Drum



Drum pilot to hub pilot contact area.

## 3800X Brake Drum



New, step pilot drum design.