

GUNITE Service Bulletin

How to Properly Stack Gunite Heavy-Duty Brake Drums

Correct:



Correct stacking of brake drums will ensure the distribution of the weight onto the side walls of the drum.

Incorrect:



Incorrect stacking such as "nesting", "stacking" or the "book end" styles illustrated above, will cause out-of-round conditions. Drums stored in this manner normally require additional turning, which shortens their useful life.